

Work Order ID 76666

76666

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November-18-11 12:39:22 PM

Item ID: D205-634-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube

Start Date: 11/18/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/21/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D205-634	Rev F
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100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D205-634-011
CHG 007

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-634-041	CHG	CHG002		
DESC	Skidtube	STC	SH96-88		
LOT	B72290	STC	SR00563NY		
MODEL	Bel 205/210/212/214/412/UH-1H	STC			
<small>PATENTS US #5735484 CA #2222183 EUROPEAN No. 0 6828655 MADE IN CANADA 027292</small>					

Work Order ID 76666

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November-18-11 12:39:22 PM

Item ID: D205-634-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube

Start Date: 11/18/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/21/11 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-634-011

Location: _____
PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Handwritten: 11/18/21
Handwritten: MF 11-11-21

Picklist Print

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Work Order ID: 76666
Parent Item: D205-634-011
Parent Item Name: Skidtube

Start Date: 11/18/11 Required Date: 11/21/11
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ
IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008
DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D205-634-041 Replacement Skidtube		Manufactured	No			110	Each	4.0000	1	1	72290		

Location	Loc Qty	Loc Code
FG	-1	
56133	0	
56134	0	
56135	0	
56136	0	
56137	0	
56565	0	
56566	0	
FG073	5	
72092	1	
72290	1	
72859	1	
72860	1	

S K10003
Saddle, D205-634-011

Manufactured No 110 Each 3.0000

Location	Loc Qty	Loc Code
PKG	3	
57963	0	
73752	2	
75072	1	

73752 1x